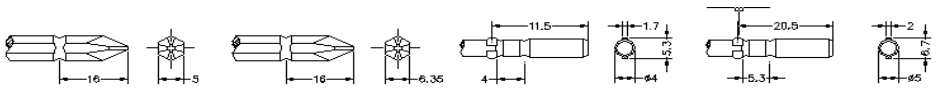
# ※主 要 技 術 參 數

| 機　　型 | | SKD-C5200L | SKD-C5300L | SKD-C5300LF |
|---|---|---|---|---|
| 輸入電壓 | | DC 20V OR 32V | | |
| 額定功率 | | 48W | | |
| 扭 力 | (kgf.cm) | 1~12 | 3~16 | 1~8 |
| | (Lbf.in) | 0.89~10.44 | 2.57~13.89 | 0.89~6.9 |
| | (N.m) | 0.1~1.18 | 0.29~1.57 | 0.1~0.78 |
| 扭力精度 (%) | | ±3% | | |
| 扭 力 調 整 | | 無段式 | | |
| 空轉速 n0: (r/min) | HI | 1000 | 1000 | 2000 |
| | LO | 650 | 650 | - |
| 適用螺絲直徑(mm) | 機械牙 | 1.6~3.0 | 2.3~3.5 | 1.6~3.0 |
| | 自攻牙 | 1.6~2.6 | 2.3~3.0 | 1.6~2.6 |
| 重　量 (g) | | 480 | | |
| 長　度 (mm) | | 230 | | |
| 適用扭力固定環 | | KC-6 | | |
| 適用電動起子控制器 | | SKP-C32HL | | |
| 適用起子架 | | KH-4、(KC & KH-2) | | |
| 適用起子頭 | |  HEX 5mm, HEX 6.35mm Ø4mm, Ø5mm | | |

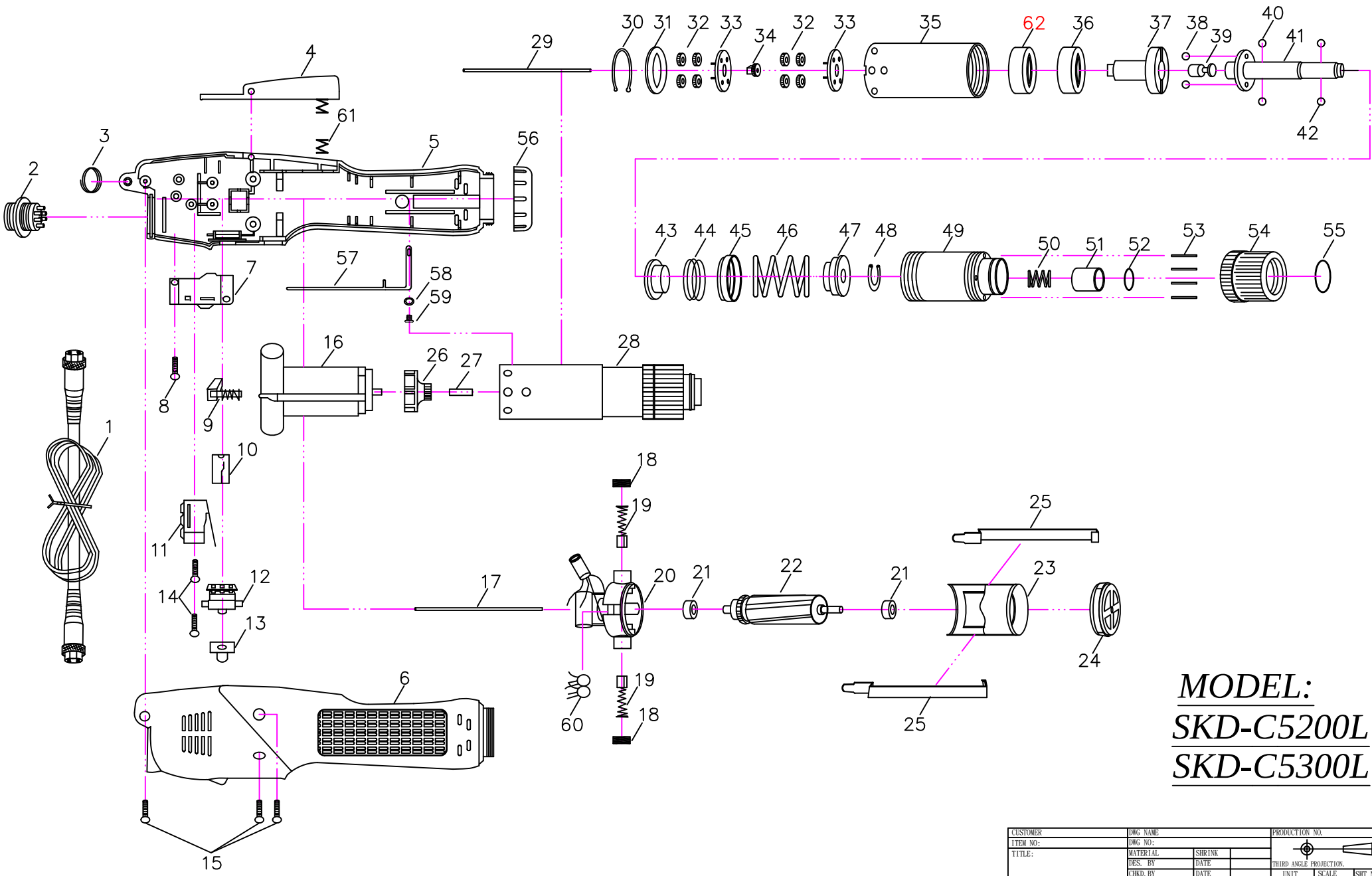
* 1N.m=10.2Kgf.cm　1N.m=8.85Lbf.in

# ※標　准　配　件

1・ 起子頭（ＢＩＴ）型號：　NO. 00#　適用於直徑 1.3~1.8mm 螺絲
NO. 0#　適用於直徑 1.8~2.0mm 螺絲
NO. 1#　適用於直徑 2.0~2.6mm 螺絲
NO. 2#　適用於直徑 3.0~4.0mm 螺絲

SKD-C5200L　配附 BIT　1# & 2#　各１支
SKD-C5300L　配附 BIT　1# & 2#　各１支
SKD-C5300LF　配附 BIT　1# & 2#　各１支

2・ 起子吊簧(30cm)一條。



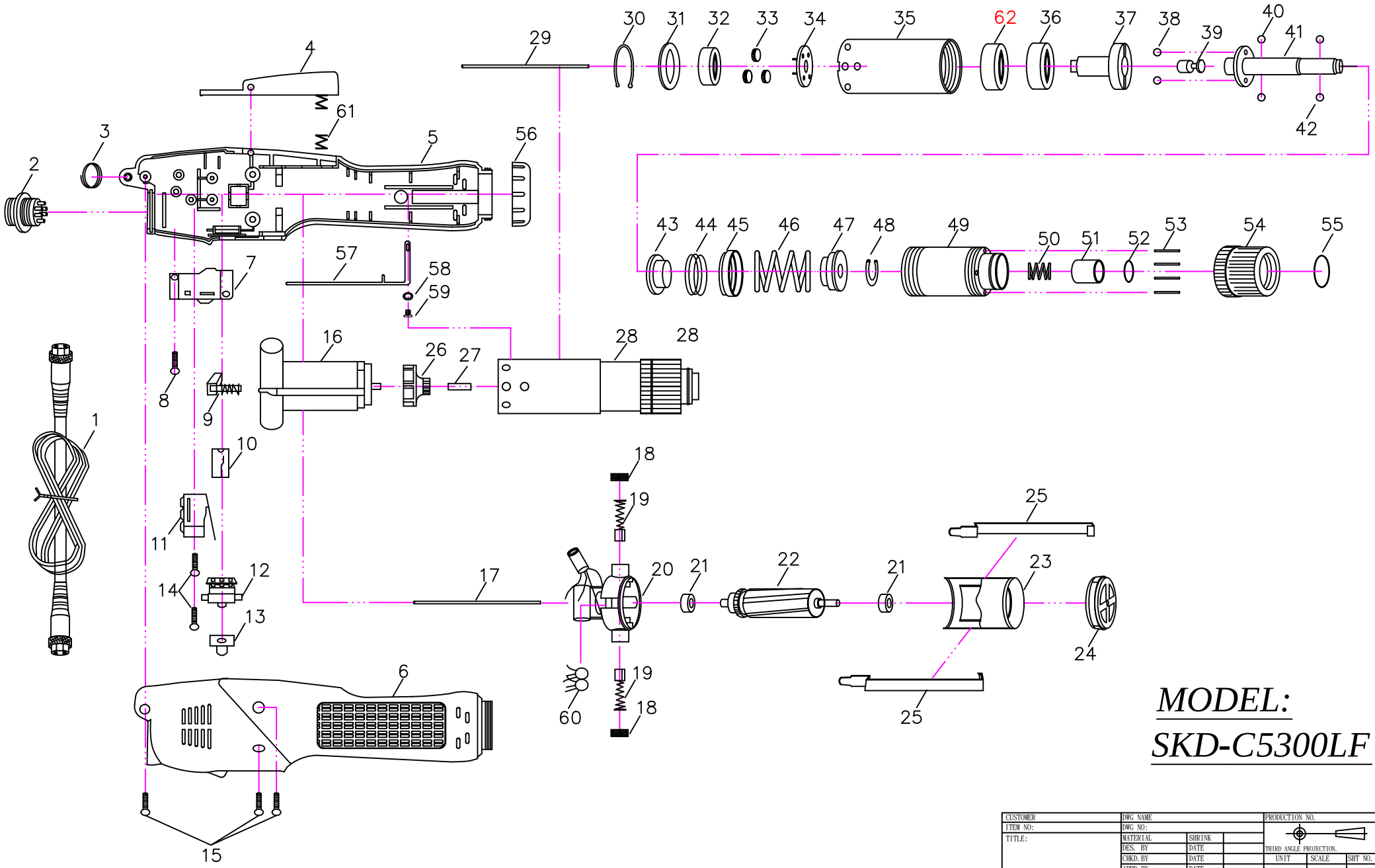

*MODEL:*

*SKD-C5200L*

*SKD-C5300L*

| | | | | | |
|---|---|---|---|---|---|
| CUSTOMER | DWG NAME | | | PRODUCTION NO. | |
| ITEM NO: | DWG NO: | | | | |
| TITLE: | MATERIAL | SHRINK | | THIRD ANGLE PROJECTION. | |
| | DES. BY | DATE | | | |
| | CHKD. BY | DATE | | UNIT | SCALE | SHT NO. |
| | APPD. BY | DATE | | | | |

| NO | PARTS NO | PARTS NAME-E | PARTS NAME-C | Q'ty | NO | PARTS NO | PARTS NAME-E | PARTS NAME-C | Q'ty |
|---|---|---|---|---|---|---|---|---|---|
| 1 | AA50001-10 | CORD ASSEMBLY 2M 7PIN | 電源線 2M 7PIN | 1 | 32 | GH20241 | IDLE GEAR | 游星齒輪 | 8 |
| | AA50001-12 | CORD ASSEMBLY 3M 7PIN | 電源線 3M 7PIN | 1 | 33 | GG20271 | GEAR SEAT | 齒盤 | 2 |
| 2 | PZ50160-3 | CONNECTOR ASS'Y 7PIN | 7芯插座 | 1 | 34 | G20101 | CENTRAL GEAR | 中心齒 | 1 |
| 3 | CJ20011 | SUSPENSION RING | 起子吊環 | 1 | 35 | GA30311-7 | GEAR CASE | 上離合器筒 | 1 |
| 4 | CC50012 | TRIGGER ASSEMBLY | 手按開關半成品 | 1 | 36 | GN30321 | MAIN BEARING | 離合器主軸承 | 1 |
| | CC50013 | TRIGGER ASSEMBLY (ESD) | 手按開關半成品 (ESD) | 1 | 37 | GC30341 | CAM | 上離合器頭 | 1 |
| 5 | CB50033 | HOUSUNG-UNDERSIDE | 外殼下蓋 | 1 | 38 | GP30351 | STEEL BALLS | 跳脫鋼珠 | 2 |
| | CB50035 | HOUSUNG-UNDERSIDE (ESD) | 外殼下蓋(ESD) | 1 | 39 | GU30361 | STOP PILOT | 停止用酒杯 | 1 |
| 6 | CA50223 | HOUSUNG-UPSIDE | 外殼上蓋 | 1 | 40 | GP30371 | STELL BALLS 3.15mm (A,C,D) | 酒杯鋼珠3.15mm(A,C,D) | 2 |
| | CA50225 | HOUSUNG-UPSIDE (ESD) | 外殼上蓋 (ESD) | 1 | | GP30351 | STELL BALLS 4mm (B) | 酒杯鋼珠4mm(B) | 2 |
| 7 | HB50073 | START SWITCH | 啟動開關 | 1 | 41 | GD30381A | SHAFT FOR "A" TYPE | 傳動軸(A頭) | 1 |
| 8 | CH30003 | SCREW | 螺絲 | 1 | | GD30381B | SHAFT FOR "B" TYPE | 傳動軸(B頭) | 1 |
| 9 | CE50121 | PUSH ROD | 推桿半成品 | 1 | | GD30381C | SHAFT FOR "C" TYPE | 傳動軸(C頭) | 1 |
| 10 | CE50151 | FIXTURE | 三合一固定片 | 1 | | GD30381D | SHAFT FOR "D" TYPE | 傳動軸(D頭) | 1 |
| 11 | H10201 | SHUT OFF SWITCH | 剎車開關 | 1 | | GD30383AD | SHAFT FOR "AD" TYPE | 傳動軸(AD頭) | 1 |
| 12 | H10101-1 | CHANGEOVER SWITCH | 正反開關 | 1 | 42 | GP20331 | STEEL BALLS FOR "A,D" TYPE(2mm) | 起子頭帽鋼珠(A&D用) | 2 |
| 13 | CI33211-2 | CHANGEOVER SWITCH CAP "C5200L" | 正反開關帽蓋(C5200L) | 1 | | GP21291B | STEEL BALLS FOR "B,C" TYPE(2.5mm) | 起子頭帽鋼珠(B&C用) | 2 |
| | CI33211-3 | CHANGEOVER SWITCH CAP "C5300L" | 正反開關帽蓋(C5300L) | 1 | 43 | GF30401 | WARING PLATE FOR "A,C,D" TYPE | 扭力推盤(A,C,D用) | 1 |
| 14 | CH90151-1 | SCREW | 螺絲 | 2 | | GF30401B | WARING PLATE FOR "B" TYPE | 扭力推盤(B用) | 1 |
| 15 | CH20102 | SCREW | 螺絲 | 3 | 44 | GO30541-3 | SPRING FOR "C5200L" | 兩段式小彈簧(C5200L) | 1 |
| 16 | MO50111 | MOTOR ASSEMBLY "C5200L" | 馬達成品 C5200L | 1 | | GO30541-1 | SPRING FOR "C5300L" | 兩段式小彈簧(C5300L) | 1 |
| | MO50111-1 | MOTOR ASSEMBLY "C5300L" | 馬達成品 C5300L | 1 | 45 | GO30531 | SPRING CAP | 彈簧蓋 | 1 |
| 17 | MI30511 | PILOT ROD | 開關引導棒 | 1 | 46 | GE50411-1 | WARING SPRING FOR "C5200LA,C,D" | 扭力彈簧(C5200LA,C,D) | 1 |
| 18 | MD20151 | BRUSH CAP | 碳刷蓋 | 2 | | GE50411-2 | WARING SPRING FOR "C5200LB" | 扭力彈簧(C5200LB) | 1 |
| 19 | MC71411-1 | CARBON BRUSH | 碳刷 | 2 | | GE30413-2 | WARING SPRING FOR "C5300LA,C,D" | 扭力彈簧(C5300LA,C,D) | 1 |
| 20 | ML50571 | MOTOR TOP COVER | 碳刷座半成品 | 1 | | GE30411-10 | WARING SPRING FOR "C5300LB" | 扭力彈簧(C5300LB) | 1 |
| 21 | ME20181 | BALL BEARING | 軸承 | 2 | 47 | GY30421 | WARING SPRING BASE FOR "A,C,D" TYPE | 止推盤 (A,C,D) | 1 |
| 22 | MH50601 | ARMATURE FOR "C5200L" | 電樞(C5200L) | 1 | | GY30421B | WARING SPRING BASE FOR "B" TYPE | 止推盤(B) | 1 |
| | MH50601-1 | ARMATURE FOR "C5300L" | 電樞(C5300L) | 1 | 48 | GK20231B | "C"-RING FOR GY30421B (LB) | 傳動軸固定C環(LB) | 1 |
| 23 | MJ50631 | MOTOR YOKE ASSEMBLY "C5200L" | 鐵圈連磁鐵 (C5200L) | 1 | 49 | GB30441-12A | CLUTCH CASE (A,C,D) | 下離合器筒 (A,C,D) | 1 |
| | MJ30631 | MOTOR YOKE ASSEMBLY "C5300L" | 鐵圈連磁鐵 (C5300L) | 1 | | GB30441-1A | CLUTCH CASE (B) | 下離合器筒(B) | 1 |
| 24 | MB20221 | MOTOR END COVER | 馬達前蓋 | 1 | 50 | GO30452 | BIT SPRING FOR "A,C,D" TYPE | 起子頭帽彈簧(A,C,D) | 1 |
| 25 | MA20211B | ASSEMBLING SPRING | 馬達固定片 | 2 | | GO20391B | BIT SPRING FOR "B" TYPE | 起子頭帽彈簧(B) | 1 |
| 26 | MK20131-1 | FAN | 風扇 | 1 | 51 | GJ30461 | BIT SLEEVE FOR "A,C,D" TYPE | 起子頭帽 (A,C,D) | 1 |
| 27 | MG30081 | PILOT ROD | 陶瓷棒 | 1 | | GJ3046B | BIT SLEEVE FOR "B" TYPE | 起子頭帽(B) | 1 |
| 28 | GZ30071-2A | CLUTCH ASSEMBLY FOR "C5200LA" | 離合器整組 C5200LA | 1 | 52 | GQ30471 | "C" RING (A,C,D) | 起子頭帽C環 (A,C,D) | 1 |
| | GZ30071-2B | CLUTCH ASSEMBLY FOR "C5200LB" | 離合器整組 C5200LB | 1 | | GQ21361 | "C" RING (B) | 起子頭帽C環(B) | 1 |
| | GZ30071-2C | CLUTCH ASSEMBLY FOR "C5200LC" | 離合器整組 C5200LC | 1 | 53 | GL30481-1 | TORQUE ADJUST PIN | 扭力調整棒 | 4 |
| | GZ30071-2D | CLUTCH ASSEMBLY FOR "C5200LD" | 離合器整組 C5200LD | 1 | 54 | GM30491 | TORQUE ADJUST RING | 扭力調整環 | 1 |
| | GZ30071-2AD | CLUTCH ASSEMBLY FOR "C5200LAD" | 離合器整組 C5200LAD | 1 | 55 | GS30501 | "C" RING FOR GM30491 | 扭力環C環 | 1 |
| | GZ30071-3A | CLUTCH ASSEMBLY FOR "C5300LA" | 離合器整組 C5300LA | 1 | 56 | CD20111-1 | COUPLER | 外殼前鎖環 | 1 |
| | GZ30071-3B | CLUTCH ASSEMBLY FOR "C5300LB" | 離合器整組 C5300LB | 1 | | CD20111-2 | COUPLER ESD | 外殼前鎖環 ESD | 1 |
| | GZ30071-3C | CLUTCH ASSEMBLY FOR "C5300LC" | 離合器整組 C5300LC | 1 | 57 | CH30673C | GROUNDING MEANS | 接地線 | 1 |
| | GZ30071-3D | CLUTCH ASSEMBLY FOR "C5300LD" | 離合器整組 C5300LD | 1 | 58 | CH20102-18 | WASHER | 華司 | 1 |
| | GZ30071-3AD | CLUTCH ASSEMBLY FOR "C5300LAD" | 離合器整組 C5300LAD | 1 | 59 | CH30192 | SCREW | 螺絲 | 1 |
| 29 | MI30241 | PILOT ROD FOR"A,C,D"TYPE | 開關引導棒 (A,C,D) | 1 | 60 | EB33610-2 | CERAMICS CAPACITOR | 陶瓷電容 | 1 |
| | MI30241-1 | PILOT ROD FOR"B"TYPE | 開關引導棒 (B) | 1 | 61 | CK28031-1 | TRIGGER SPRING | 壓板彈簧 | 1 |
| 30 | GK20231 | "C" RING | 齒輪固定C環 | 1 | 62 | GN30435 | MAIN BEARING | 離合器主軸承 | 1 |
| 31 | GI20251-1 | IRON WASHER | 齒輪固定片 | 1 | | | | | |




*MODEL:*

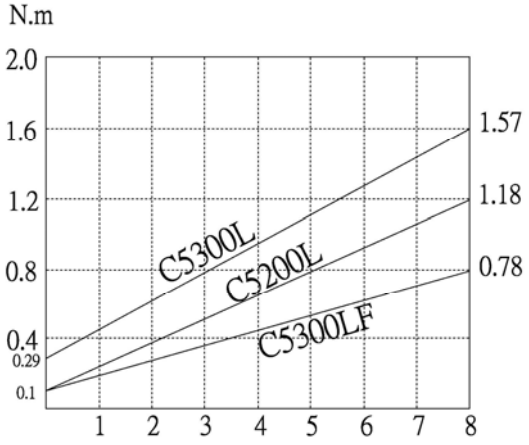
*SKD-C5300LF*

| | | | | | |
|---|---|---|---|---|---|
| CUSTOMER | DWG NAME | | | PRODUCTION NO. | |
| ITEM NO: | DWG NO: | | | | |
| TITLE: | MATERIAL | SHRINK | | THIRD ANGLE PROJECTION. | |
| | DES. BY | DATE | | | |
| | CHKD. BY | DATE | | UNIT | SCALE | SHT NO. |
| | APPD. BY | DATE | | | | |

| NO | PARTS NO | PARTS NAME-E | PARTS NAME-C | Q'ty | NO | PARTS NO | PARTS NAME-E | PARTS NAME-C | Q'ty |
|---|---|---|---|---|---|---|---|---|---|
| 1 | AA50001-10 | CORD ASSEMBLY 2M 7PIN | 電源線 2M 7PIN | 1 | 35 | GA30311-8 | GEAR CASE | 上離合器筒 | 1 |
| | AA50001-12 | CORD ASSEMBLY 3M 7PIN | 電源線 3M 7PIN | 1 | 36 | GN30321 | MAIN BEARING | 離合器主軸承 | 1 |
| 2 | PZ50160-3 | CONNECTOR ASS'Y 7PIN | 7芯插座 | 1 | 37 | GC30341 | CAM | 上離合器頭 | 1 |
| 3 | CJ20011 | SUSPENSION RING | 起子吊環 | 1 | 38 | GP30351 | STEEL BALLS | 跳脫鋼珠 | 2 |
| 4 | CC50012 | TRIGGER ASSEMBLY | 手按開關半成品 | 1 | 39 | GU30361 | STOP PILOT | 停止用酒杯 | 1 |
| | CC50013 | TRIGGER ASSEMBLY (ESD) | 手按開關半成品 (ESD) | 1 | 40 | GP30371 | STELL BALLS 3.15mm (A,C,D) | 酒杯鋼珠3.15mm(A,C,D) | 2 |
| 5 | CB50033 | HOUSUNG-UNDERSIDE | 外殼下蓋 | 1 | | GP30351 | STELL BALLS 4mm (B) | 酒杯鋼珠4mm(B) | 2 |
| | CB50035 | HOUSUNG-UNDERSIDE (ESD) | 外殼下蓋(ESD) | 1 | 41 | GD30381A | SHAFT FOR "A" TYPE | 傳動軸(A頭) | 1 |
| 6 | CA50223 | HOUSUNG-UPSIDE | 外殼上蓋 | 1 | | GD30381B | SHAFT FOR "B" TYPE | 傳動軸(B頭) | 1 |
| | CA50225 | HOUSUNG-UPSIDE (ESD) | 外殼上蓋 (ESD) | 1 | | GD30381C | SHAFT FOR "C" TYPE | 傳動軸(C頭) | 1 |
| 7 | HB50073 | START SWITCH | 啟動開關 | 1 | | GD30381D | SHAFT FOR "D" TYPE | 傳動軸(D頭) | 1 |
| 8 | CH30003 | SCREW | 螺絲 | 1 | | GD30383AD | SHAFT FOR "AD" TYPE | 傳動軸(AD頭) | 1 |
| 9 | CE50121 | PUSH ROD | 推桿半成品 | 1 | 42 | GP20331 | STEEL BALLS FOR "A,D" TYPE(2mm) | 起子頭帽鋼珠(A&D用) | 2 |
| 10 | CE50151 | FIXTURE | 三合一固定片 | 1 | | GP21291B | STEEL BALLS FOR "B,C" TYPE(2.5mm) | 起子頭帽鋼珠(B&C用) | 2 |
| 11 | H10201 | SHUT OFF SWITCH | 剎車開關 | 1 | 43 | GF30401 | WARING PLATE FOR "A,C,D" TYPE | 扭力推盤(A,C,D用) | 1 |
| 12 | H10101-1 | CHANGEOVER SWITCH | 正反開關 | 1 | | GF30401B | WARING PLATE FOR "B" TYPE | 扭力推盤(B用) | 1 |
| 13 | CI33211-2 | CHANGEOVER SWITCH CAP | 正反開關帽蓋 | 1 | 44 | GO30541 | SPRING | 兩段式小彈簧 | 1 |
| 14 | CH90151-1 | SCREW | 螺絲 | 2 | 45 | GO30531 | SPRING CAP | 彈簧蓋 | 1 |
| 15 | CH20102 | SCREW | 螺絲 | 3 | 46 | GE30411-9 | WARING SPRING FOR "C5300LFA,C,D" | 扭力彈簧(C5300LFA,C,D) | 1 |
| 16 | MO50111-2 | MOTOR ASSEMBLY | 馬達成品 | 1 | | GE30411-14 | WARING SPRING FOR "C5300LFB" | 扭力彈簧(C5300LFB) | 1 |
| 17 | MI30511 | PILOT ROD | 開關引導棒 | 1 | 47 | GY30421 | WARING SPRING BASE FOR "A,C,D" TYPE | 止推盤 (A,C,D) | 1 |
| 18 | MD20151 | BRUSH CAP | 碳刷蓋 | 2 | | GY30421B | WARING SPRING BASE FOR "B" TYPE | 止推盤(B) | 1 |
| 19 | MC50161-1 | CAPBON BRUSH | 碳刷 | 2 | 48 | GK20231B | "C"-RING FOR GY30421B (LB) | 傳動軸固定C環(LB) | 1 |
| 20 | ML50571-3 | MOTOR TOP COVER | 碳刷座半成品 | 1 | 49 | GB30441-12A | CLUTCH CASE (A,C,D) | 下離合器筒 (A,C,D) | 1 |
| 21 | ME21481 | BALL BEARING | 軸承 | 2 | | GB30441-1A | CLUTCH CASE (B) | 下離合器筒(B) | 1 |
| 22 | MH50601-5 | ARMATURE | 電樞 | 1 | 50 | GO20391 | BIT SPRING FOR "A,C,D" TYPE | 起子頭帽彈簧(A,C,D) | 1 |
| 23 | MJ33631 | MOTOR YOKE ASSEMBLY | 鐵圈連磁鐵 | 1 | | GO20391B | BIT SPRING FOR "B" TYPE | 起子頭帽彈簧(B) | 1 |
| 24 | MB20221-1 | MOTOR END COVER | 馬達前蓋 | 1 | 51 | GJ30461 | BIT SLEEVE FOR "A,C,D" TYPE | 起子頭帽 (A,C,D) | 1 |
| 25 | MA33621B | ASSEMBLING SPRING | 馬達固定片 | 2 | | GJ3046B | BIT SLEEVE FOR "B" TYPE | 起子頭帽(B) | 1 |
| 26 | MK33091LF | FAN | 風扇 | 1 | 52 | GQ30471 | "C" RING (A,C,D) | 起子頭帽C環 (A,C,D) | 1 |
| 27 | MG30081-1 | PILOT ROD | 陶瓷棒 | 1 | | GQ21361 | "C" RING (B) | 起子頭帽C環(B) | 1 |
| 28 | GZ50071-3AF | CLUTCH ASSEMBLY FOR C5300LFA | 離合器整組 C5300LFA | 1 | 53 | GL30481-1 | TORQUE ADJUST PIN | 扭力調整棒 | 4 |
| | GZ50071-3BF | CLUTCH ASSEMBLY FOR C5300LFB | 離合器整組 C5300LFB | 1 | 54 | GM30491 | TORQUE ADJUST RING | 扭力調整環 | 1 |
| | GZ50071-3CF | CLUTCH ASSEMBLY FOR C5300LFC | 離合器整組 C5300LFC | 1 | 55 | GS30501 | "C" RING FOR GM30491 | 扭力環C環 | 1 |
| | GZ50071-3DF | CLUTCH ASSEMBLY FOR C5300LFD | 離合器整組 C5300LFD | 1 | 56 | CD20111-1 | COUPLER | 外殼前鎖環 | 1 |
| | GZ50073-4ADF | CLUTCH ASSEMBLY FOR C5300LFAD | 離合器整組 C5300LFAD | 1 | | CD20111-2 | COUPLER ESD | 外殼前鎖環 ESD | 1 |
| 29 | MI30241 | PILOT ROD FOR"A,C,D"TYPE | 開關引導棒 (A,C,D) | 1 | 57 | CH30673C | GROUNDING MEANS | 接地線 | 1 |
| | MI30241-1 | PILOT ROD FOR"B"TYPE | 開關引導棒 (B) | 1 | 58 | CH20102-18 | WASHER | 華司 | 1 |
| 30 | GK20231 | "C" RING | 齒輪固定C環 | 1 | 59 | CH30192 | SCREW | 螺絲 | 1 |
| 31 | GI20251-1 | IRON WASHER | 齒輪固定片 | 1 | 60 | EB33610-2 | CERAMICS CAPACITOR | 陶瓷電容 | 1 |
| 32 | G21302 | SPACER | 快速墊圈 | 1 | 61 | CK28031-1 | TRIGGER SPRING | 壓板彈簧 | 1 |
| 33 | GH20241-1 | IDLE GEAR | 游星齒輪 | 3 | 62 | GN30435 | MAIN BEARING | 離合器主軸承 | 1 |
| 34 | GG20271-1 | GEAR SEAT | 快速齒盤 | 1 | | | | | |

# ※扭 力 調 整

1. 先行決定扭力大小，再用手旋轉扭力調整環至所需扭力位置。
2. 旋轉扭力調整環以增加或減少扭力輸出:順時針方向調至較高刻度，代表增加扭力。逆時針方向調至較低刻度，代表減少扭力。
3. 很多因素會影響扭力輸出。操作本電動螺絲起子時應循序漸進，先用小扭力試鎖螺絲，再漸漸增至較大扭力。
4. 扭力刻度與電動螺絲起子扭力的相互關係如扭力標示圖所示。扭力刻度的數值並非電動螺絲起子實際扭力的強弱，需對應電動螺絲起子型式以比對概略的扭力輸出值。
5. 鎖緊螺絲所需的扭力依其鉚合狀況或材質不同而有所差異，必要時可用扭力計量測及調整電動螺絲起子的扭力。
6. 電動螺絲起子經調整好扭力後，將外殼前鎖環鬆開取下，換上扭力固定環，這樣可避免人為擅意旋轉扭力調整環而讓原設定的扭力值遭到變動。
7. 在相同的扭力刻度下，反轉”R”的扭力會較大於正轉”F”的扭力，在不調整扭力調整環的情況下，有助於螺絲的拆卸；但是當螺絲緊度大於反轉扭力，離合器已經跳脫而螺絲仍無法鬆開時，仍需調整電動螺絲起子至較大扭力，方可鬆開螺絲。




# 注 意

1. 操作前請詳細閱讀操作手冊,並且按照安全規範操作此電源供應器。
2. 此型號起子必須搭配 7PIN 連接線與 SKP-C32HL 變壓器。
3. SKD-C 系列起子搭配 SKP-C32HL 有附加功能如緩啟動、I/O、設定計數功能…請參考 SKP-C32HL 的操作說明。
4. 進行扭力調整時，應先停止電動螺絲起子運轉。
5. 起子在進行中若切換正反開關，起子將會啟動保護程式，使起子停止運轉，再次啟動即回覆正常。
6. 機身上的扭力刻度僅供與扭力標示圖參考，不代表電動螺絲起子的扭力輸出值。
7. 電動螺絲起子的機械磨損狀況，依使用者之使用扭力、時間或頻率而有所差異，使用扭力越大、時間越長或頻率越高則磨損越快；新品在刻度 4 使用一個月後(每日 8 時，操作頻率 12Pcs/min)約有 3~5%的扭力衰減(刻度 8 則有 5~7%的衰減)，依使用時間的增長，其衰減程度會逐漸減少並趨於穩定，使用者可定期使用扭力計量測電動螺絲起子的扭力輸出是否符合需要，適時補償衰減的扭力。
8. 若電源控制器切換至“LO”時會無法輸出高功率，則電動起子的扭力輸出必須調整於中間扭力值以下使用。
9. 緩啟動運作期間起子若有剎車動作仍為有效計數。

# 奇力速電動工具-奇力速
# 雕刻凹印標籤防僞辨識說明




1.以手指觸摸圖案及文字，可清楚感覺墨紋堆積凸出紙面之觸感。




2.正視時可見"▦"圖樣。




3.當以15度角斜視時，"▦"轉變成"KILEWS"。

辦識方法如下

